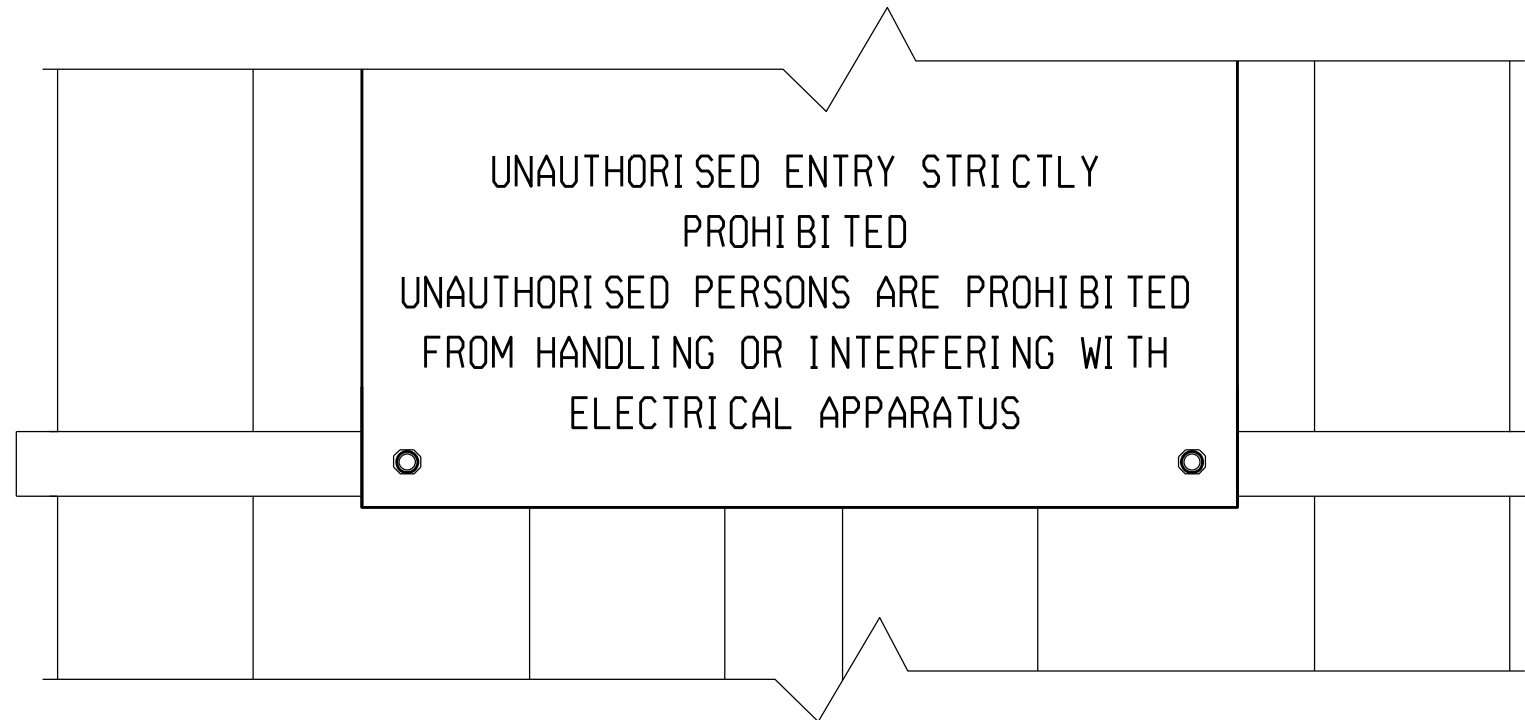


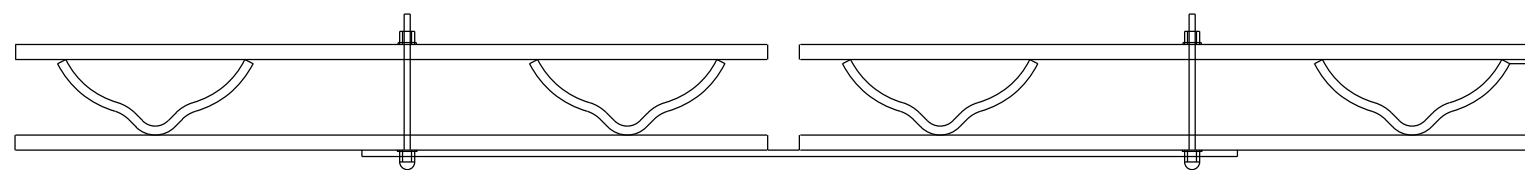
APPLICATION FRONT VIEW:



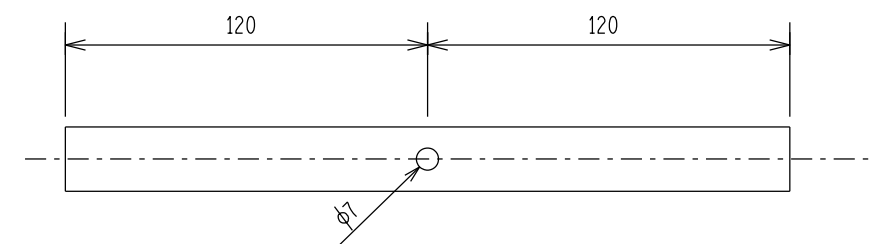
NOTE:

1. ALL WELDING AND WELDING SYMBOLS SHALL CONFORM TO SABS044 PART 1 TO PART 5.
2. ALL STRUCTURAL USE OF STEEL TO CONFORM TO SABS 0162. GRADE OF STEEL TO BE SABS 1431 GRADE 300W A OR B 4360 GRADE 43A.
3. ALL WELDS TO BE SEAL WELDED.
4. STEELWORK TO BE HOT DIP GALVANIZED TO SABS ISO 1461.
5. ALL STEELWORK TO BE FABRICATED, ERECTED & LEVELLED, TO A TOLERANCE OF + OR - 1.5mm.
6. ALL BOLTS & NUTS TO CONFORM TO SABS 135. STRENGTH GRADE 4.8.
7. ALL MARKS TO BE STAMPED ON STEELWORK AND SHALL BE CLEARLY LEGIBLE AFTER GALVANIZING.
8. ALL HOLES TO BE 18mm DIA. UNLESS OTHERWISE STATED.

SCHEDULE (REQUIREMENTS PER LABEL)			
LABEL	FLAT BAR	SCREW & NUT	WASHER/SCREW
SIGN A, B, C, F & G SUBSTATION NAME LABEL	8 x 240 x 20 x 5mm	4 x M5x60mm	2 FLAT/SCREW
SIGN D & E	12 x 240 x 20 x 5mm	6 x M5x60mm	2 FLAT/SCREW




TOP VIEW:



LABEL BRACKET
20 x 5mm FLAT BAR
8 REQUIRED PER LABEL

1	EXTRA DETAILED VIEWS ADDED	M. M	C. L	NMW	29/03/2003	
0	FIRST ISSUE				/ /	
REV	REVISION DESCRIPTION	BY	CHKD	AUTH	DATE	PROJECT NO.

	PALISADE FENCE		
	LABEL BRACKETS		
	D-EC-1949		
	SET	SHEET	REVISION
			1
AUTH: N. WEBBER			
DATE: 29/10/2002			
CHKD: C. LOTTERING			
DATE: 26/09/2002			
DRAWN: M. GALLANT			
DATE: 10/09/2002			

SCALE	NTS
THIS DRAWING IS THE PROPERTY OF ESKOM	